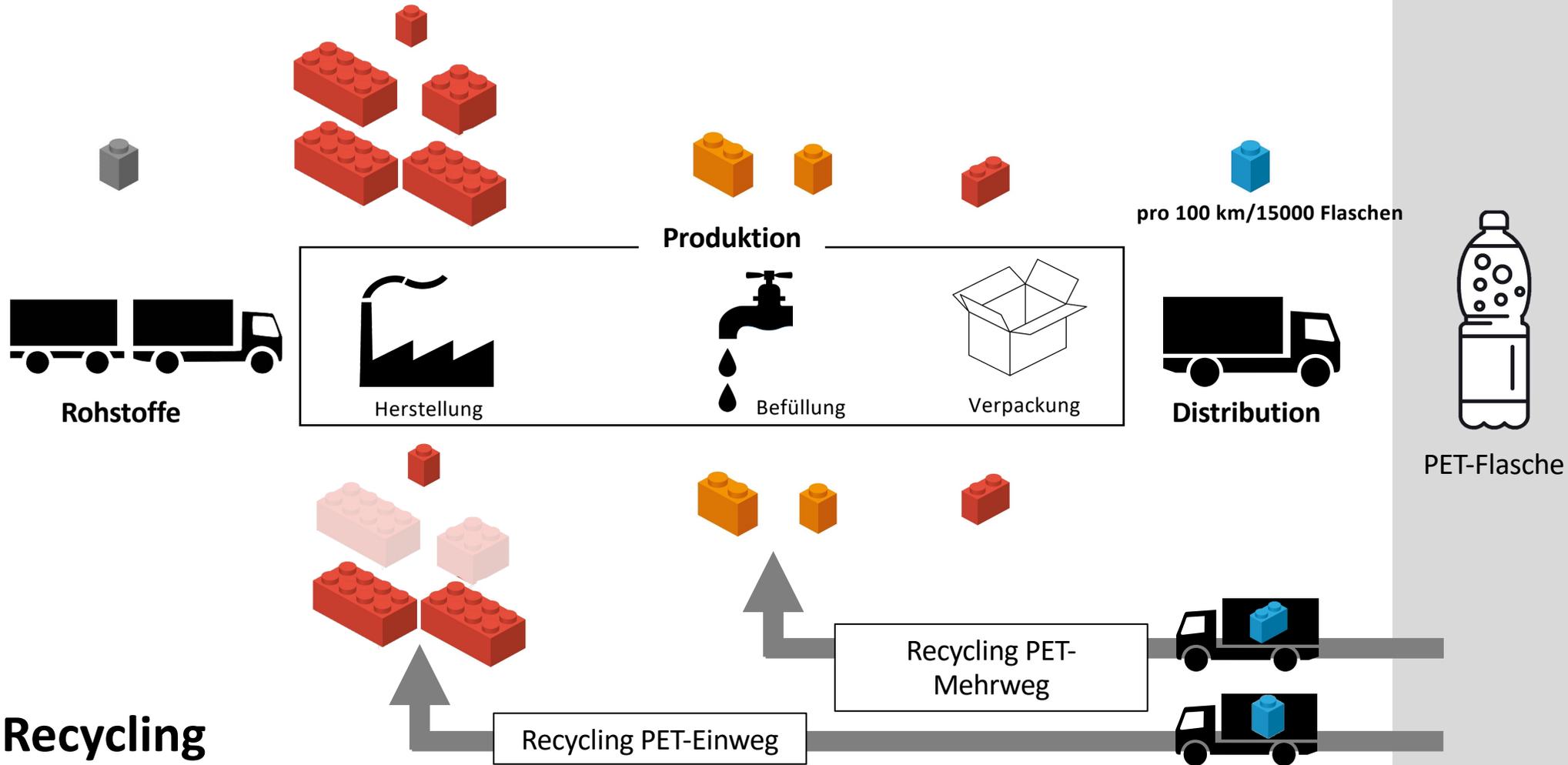
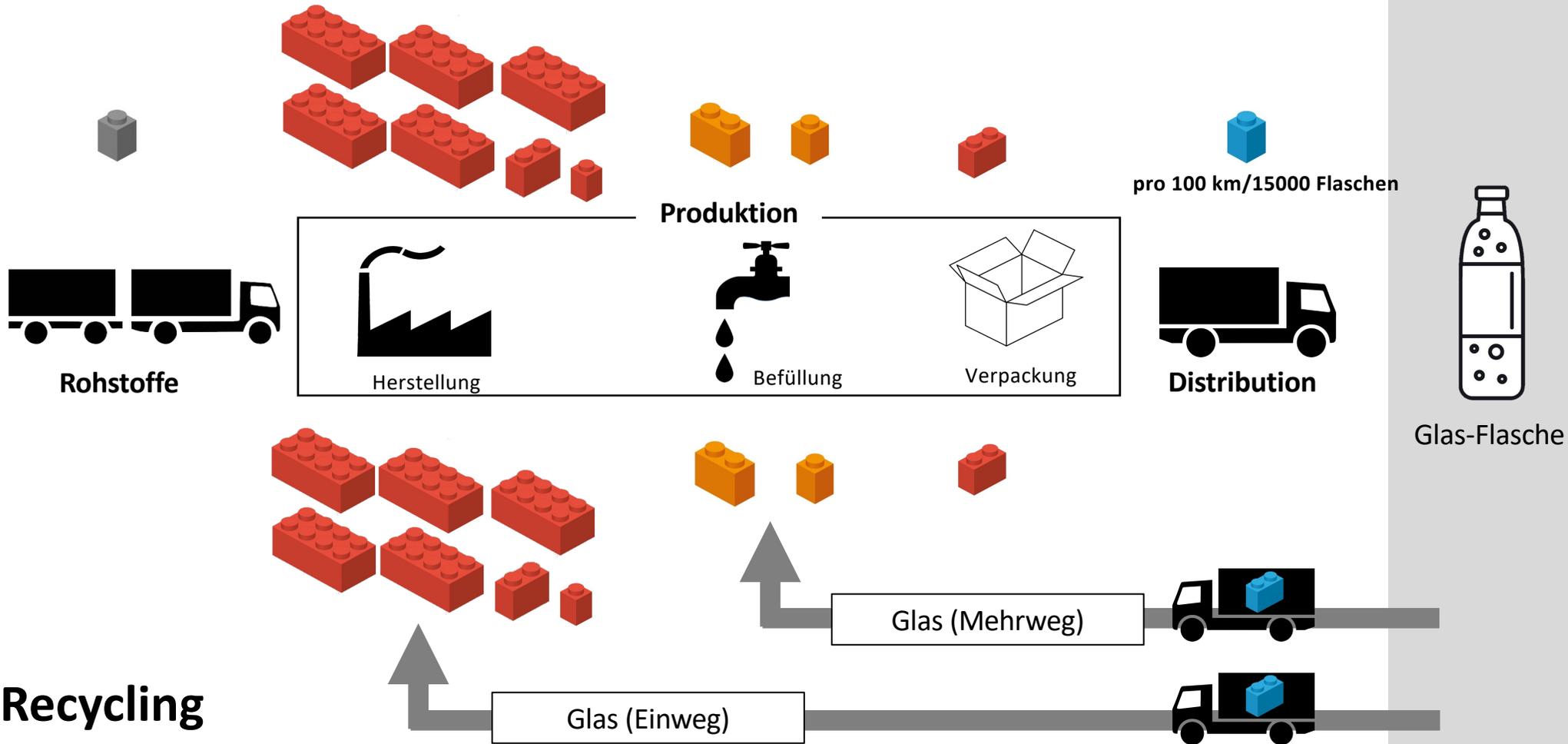


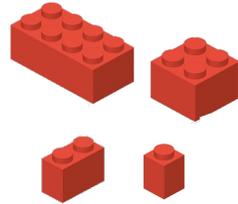
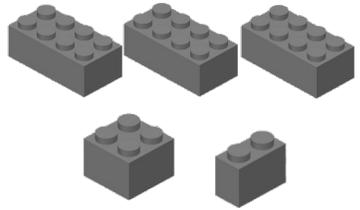
Herstellung



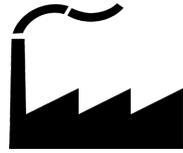
Herstellung



Herstellung



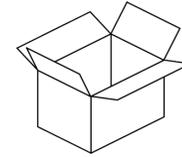
Rohstoffe



Herstellung



Befüllung

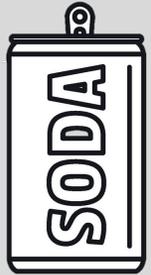


Verpackung

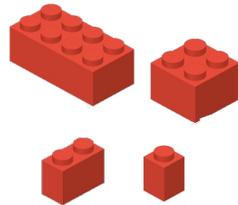


Distribution

pro 100 km/15000 Flaschen



Getränkedose
(Aluminium)

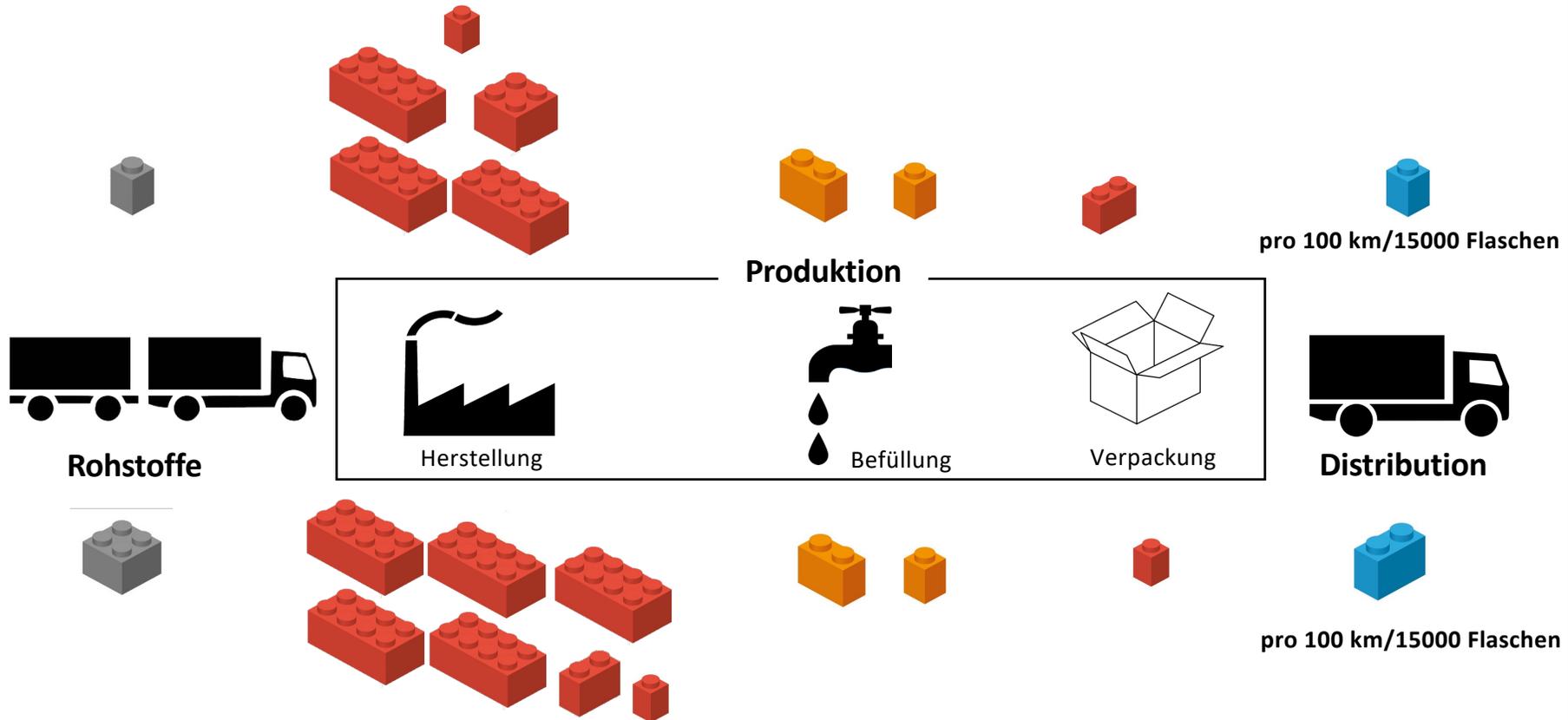


pro 100 km/15000 Flaschen

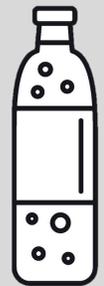


Recycling

1er-Stein: 8,4 g CO₂-Äquivalente



PET-Flasche



Glas-Flasche

1er-Stein: 8,4 g CO₂-Äquivalente

